

Centro Tecnológico das Indústrias Têxtil

e do Vestuário

REPORT

Nº 2775/2015 - 1

LABORATÓRIOS - V.N.FAMALICÃO

de Portugal

HELIOTEXTIL - ETIQUETAS E PASSAMANARIAS, S.A. APARTADO 467

3702- S. JOÃO DA MADEIRA CODEX

COMPANY

Date of Reception: 2015/03/30



Request Nr.: 2679/2015

Observations

Samples reference - Your reference

4898/2015 - Helio VRF (70x70mm)

Tests required

Burning behaviour according to the standard EN ISO 11612

COMMENTS

See last page

- The tests were performed between the following dates: 2015/03/30 and 2015/04/07.

V.N.FAMALICÃO, 07th April 2015

LABORATORY COORDINATOR



(Eng^a Suzana Blattmann)

NOTES:

- These results were obtained according to the proceedings referred in the Quality Manual of CITEVE and concern only the samples submitted to testing (above mentioned).
- Any part of this report cannot be reproduced without the prior permission of CITEVE.
- The tests signalled by * are not included in the scope of accreditation of this laboratory
- q.l quantification limit

d.l. - detection limit

n.d. - not detected

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de Portugal

Sample Ref.Your ref.Sample description4898 /2015Helio VRF (70x70mm)6 Woven fabric w/transfer

Test/Standard: WASHING / ISO 6330:2012

Results

Test Conditions

Washing machine: Type A

Washing programme: 9N (92°C)

Total load (kg): 2

Detergent used:IEC + Sodium Perborate

+TAED

Drying method: Tumble dry

Number of washing and drying cycles: 5
Number of specimens tested: 1

<u>Test/Standard:</u> BURNING BEHAVIOUR / ISO 15025:2000

Results

Afterflame time (s)	Original	Washed	
Individual values :	NI	NI	
	NI	NI	
	NI	NI	
Afterglow time (s)			
Individual values :	NI	NI	
	NI	NI	
	NI	NI	
OBSERVATIONS			
Flaming reaches the upper edges or			
vertical edges of the specimen :	No		
Afterglow spreads beyond the flame	110		
spread area :	No		
Ocurrence of debris :	No		
Flaming debris ignites the filter paper:	No		
Hole develops :	No		
In which layer hole develops for			
multilayer specimens :			
N			
Note:			
NI - Did not ignite			



das Indústrias Têxtil e do Vestuário de Portugal

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Test Conditions

Type of gas used: propane
Type of ignition: surface ignition
Type of surface exposed towards the
flame: Right side on the printed
Size of specimens: (200x160) mm
State of specimens: Original and washed

(see washing)

Time of flame application: 10s Ambient conditions: 10-30°C and

15-80% RH

COMMENTS

The sample is according EN ISO 11612:2008 in burning behaviour (limited flame spread - CODE LETTER A1).



request 2679-2015 HELIO VRF (70X70MM) - original.GIF



 $request\ 2679\text{-}2015\ sample\ 4898\text{-}2015\ after\ pre\text{-}treatment$



request 2679-2015 sample 4898-2015 before pre-treatment