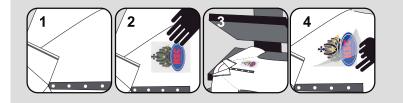
	Technical Specifications
Quality	HELIO CP - "Coated Products""
Main Characteristics	<ul> <li>Suitable for coated materials only, and special finishings.</li> <li>Low temperatures application.</li> </ul>
Presentation (Support)	Presented on a transparent film allows 100% quality inspection, perfect visualization and the correct placing of the motif before application.
Colours	The "Base colours chart" available combined with our colours mixing system allows to match desired PANTONE® colours with high accuracy. No limits on number of colours.
Indicated Bases	Coated materials, special finishings like Repellants, PU, PVC, etc.
Washing Instructions	$\bigvee_{40^{\circ}} \land \qquad \boxtimes \qquad \swarrow \qquad \bigcirc$
Recommendations	
Recommended Use	<ul> <li>Rainwear, seawear (fishing, sports)</li> <li>Special coated products</li> </ul>
Application Conditions	<ul> <li>Temperature: 120-130°C</li> <li>Time: 10-12 sec.</li> <li>Pressure: 3-4 Bar</li> <li>The transfer reaches its maximal resistance 36 hours after its application.</li> </ul>
Storage	<ul> <li>Stock in a dry place, without dust and preferably with controlled temperature.</li> <li>Do not expose to direct solar light or other heat sources.</li> <li>Do not stack with weight.</li> <li>In normal conditions recommended durability to apply a transfer is one year from its production.</li> </ul>
Tests	<ul> <li>It is recommended to perform tests over the materials to be used.</li> <li>HELIOTEXTIL is available to perform tests.</li> </ul>
Responsibility	<ul> <li>HELIOTEXTIL recommends application conditions and will not take any responsibility for the transfer application by the client.</li> <li>HELIOTEXTIL assumes that before formulating the order and before using the products, the client validated the requirements of intended end use.</li> </ul>
Presentation	Boxes     Plastic Bags
	Application Sequency



- 1. Base should be clean before application.
- $\ensuremath{\mathbf{2}}.$  Put the base on the heat press and position the transfer on the desired place.
- $\ensuremath{\textbf{3}}.$  Use the heat press with control of time, temperature and pressure.
- 4. Follow recommended application conditions indicated for each quality.





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