





QUALITY CERTIFICATIONS

Quality	Norms*														
	EN 71-3 	EN 14362-1	EN 1122	ISO 6330	EN 15777	ISO 14184-1	ISO 15797	EN 14704-1	OEKO-TEX STANDARD 100 	EN ISO 11612	ISO 105-E02	ISO 105-E03	EN ISO 20471 	ISO 105-B02	PVC FREE 
HELIO SS	✓	✓	✓	✓				✓	✓		✓	✓	✓		✓
HELIO VR							✓		✓				✓	✓	✓
HELIO VRF										✓					
HELIO CP									✓				✓		✓
HELIO PLUS									✓						
HELIO REF									✓						
RTR	✓	✓	✓	✓	✓	✓									

Description	
EN 71-3	Safety of toys - Specification for migration of certain elements.
EN 14362-1	Textiles - Methods for determination of certain aromatic amines derived from azo colorants.
EN 1122	Plastics - Determination of cadmium. Wet composition method.
ISO 6330	Textiles - Domestic washing and drying procedures for textile testing.
EN 15777	Textiles - Test method for phthalates.
ISO 14184-1	Textiles - Determination of formaldehyde.
ISO 15797	Textiles - Industrial washing and finishing procedures for testing of workwear.
EN 14704-1	Determination of the elasticity of fabrics.
OEKO-TEX STANDARD 100 - CLASS I	Testing for harmful substances to the human health, including babies and toddlers up to 3 years old, meeting the needed human-ecological requirements.
EN ISO 11612	Protective clothing - Clothing to protect against heat and flame.
ISO 105-E02	Colour fastness to sea water.
ISO 105-E03	Colour fastness to chlorinated water (swimming pool water).
EN ISO 20471	High visibility clothing.
ISO 105-B02	Colour fastness to artificial light: xenon arc fading lamp test.
PVC FREE	HelioTransfers are certified as PVC free.

* Our Heat-Transfers are tested to ensure high reliability on quality and performance according to the main textile standards.

Results of tested norms are available upon demand.

Interpretation:

- Signed norms mean: tests were performed on those product qualities and submitted products comply with those norms.

- Absence of sign mean: tests were not performed on those product qualities.

- New tests and Norms can be at any time performed, meaning regular updates of this document are processed and available upon consult of dynamic presentations (Heat-Transfers Platform or website) or upon request.