

BEYOND PRINTING



HELIOTransfers®

PRESENTATION



PRESENTATION

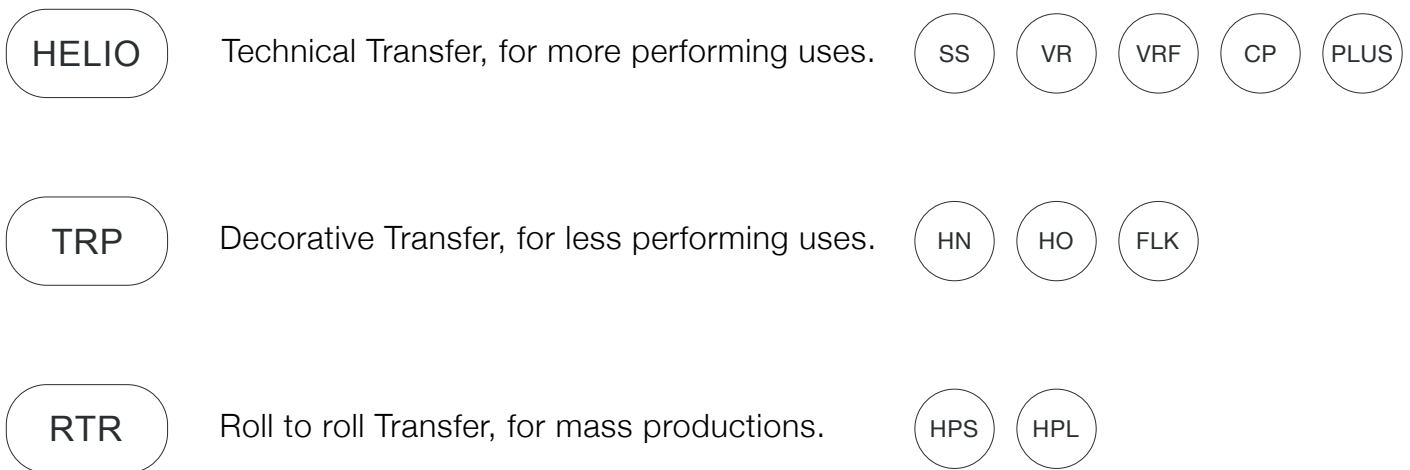


Scan the QR Code to
Access the Digital Version

HELIOTransfers® correspond to **heat transfers produced by Heliotextil** that allow to customize various products and substrates using hot application processes.

Technology used in printing processes and materials achieves the highest level. This constitutes a self know how that results from a continuous research and development strategy.

The **range available** can generally be classified as follows:



Each quality has associated **technical specifications** and **special finishings**, allowing its suitability for the end use.

Beyond existing qualities, **adapted solutions** can be developed by our technical and research & development departments (r&d).

Among other products, Heliotextil creates, develops, produces and sells **heat transfers** under the name **HELIOTransfers®** using modern technologies, innovation, environmental sustainability, respecting human rights and health, by the orders of its customers mainly from the industrial domains of the textile and garments, sports, work wear, underwear, shoes and promotional items, located throughout the world.

General Characteristics

Quality Certification



Certified product by several norms (consult “Quality Certifications”), namely “OEKO-TEX®. Standard 100 Class I”, among others. Comply with the requirements of the main brands.

Presentation



Presented on a transparent film allows 100% quality inspection, perfect visualization and the correct placing of the motif before application.

Colors



“Base colours chart” available combined with our colours mixing system allows to match desired PANTONE colours with high accuracy. No limits on number of colors.

Minimum Quantity



Low minimum quantities of only 25 units, making it possible to develop samples, collections or small productions.

Iron Use



Does not stick or melt using iron directly over the applied transfer up to 120°C keeping the iron moving.

Dimensions

(useful printing area)



Up to 670x1000mm REF (Reflective) quality up to 460x650mm

Graphic Quality



High definition print (4 colour process/halftones), fine details and sharp edges.

Recommendations

Application Conditions



- Use a press with control of time, pressure and temperature.
- Transparent film can be hot peel or cold peel. Please note that on REF (Reflective) and CP qualities, removal time is: cold peel.
- The transfer reaches its maximal resistance 36 hours after its application.

Storage



- Stock in a dry place, without dust and preferably with controlled temperature.
- Do not expose to direct solar light or other heat sources.
- Do not stack with weight.
- In normal conditions recommended durability to apply a transfer is one year from its production.

Tests



- It is recommended to perform tests over the materials to be used.
- HELIOTEXTIL is available to perform tests.

Responsibility



- HELIOTEXTIL recommends application conditions and will not take any responsibility for the transfer application by the client.
- HELIOTEXTIL assumes that before formulating the order and before using the products, the client validated the requirements of intended end use.

HELIO SS

Super Stretch



Main Characteristics

- High elasticity
- Resistant
- Smooth
- Low temperatures application

Indicated Bases

Wide variety of materials: natural fibers (cotton), leather, synthetic fibers (polyester, polyamide-elastane), with high elasticity, sensitive to high temperatures.

Recommended Use

- Suits almost all textile materials
- Sportswear, underwear, bathwear, etc

Application conditions

- Temperature 140-160°C.
- Time 8-14 sec.
- Pressure 3-6 Bar.
- Removal Point: Hot peel. REF (Reflective) finishing removal point: Cold Peel.

Washing Instructions



HELIO VR

Very Resistant



Main Characteristics

Very good resistance to friction

Washing up to 90°C

Indicated Bases

Polyester, Cotton or mixtures.

Recommended Use

- Workwear
- Industrial laundry

Application conditions

- Temperature 150-190°C.
- Time 10-14 sec.
- Pressure 6-7 Bar.
- Removal Point: Hot peel.REF (Reflective) and BM (Bright matte) finishings removal point: Cold Peel.

Washing Instructions



HELIO CP

Coated Products



Main Characteristics

Suitable for coated materials only and special finishings

Low temperatures application

Indicated Bases

Coated materials, special finishings like repellants, PU, PVC.

Recommended Use

- Rainwear and seawear (fishing, sports)
- Special coated products

Application conditions

- Temperature 120-130°C.
- Time 10-12 sec.
- Pressure 1-2 Bar.
- Removal Point: Cold peel. REF (Reflective) finishing removal point: Cold Peel.

Washing Instructions



HELIO PLUS

Special Supports



Main Characteristics

Very low temperatures application

Elasticity

Resistant

Smooth

Indicated Bases

High tech materials with high sensitivity to temperature.

Recommended Use

- Supports with high sensitive materials
- Sports balls

Application conditions

- Temperature 120-130°C.
- Time 15-20 sec.
- Pressure 4-5 Bar.
- Removal Point: Warm Peel.

Washing Instructions



HELIO VRF

Flame Retardant



Main Characteristics

Resistance to heat and flame

Very good resistance to friction

Washing up to 90°C

Indicated Bases

Polyester, Cotton or mixtures.

Recommended Use

- Workwear
- Firewear
- Industrial laundry
- Motorsports

Application conditions

- Temperature 180-200°C
- Time 12-16 sec.
- Pressure 5-6 Bar
- Removal Point: Hot peel.
REF (Reflective): Cold Peel.

Washing Instructions



HELIO SP

Sports



Main Characteristics

Anti-Migration

Resistant

Good Stretchability

Smooth

Indicated Bases

Synthetic fibers (polyester, polyamide-elastane), mainly with low color fastness to heat.

Recommended Use

- Sportswear
- Textiles with bleeding problems

Application conditions

- Temperature 150-160°C.
- Time 12-14 sec.
- Pressure 4-6 Bar.
- Removal Point: Hot peel.

Washing Instructions



HELIO REF

Reflective



Main Characteristics

High visibility

Strechability (SS characteristic)

Coated products (CP characteristic)

Resistant (VR characteristic)

Flame Retardant (VRF characteristic)

Multi-Color Combination Available

Indicated Bases

For indicated bases, follow indicated qualities - SS, VR, VRF or CP

Recommended Use

- High Visibility
- Sportswear
- Motor Sports
- Workwear

Application conditions

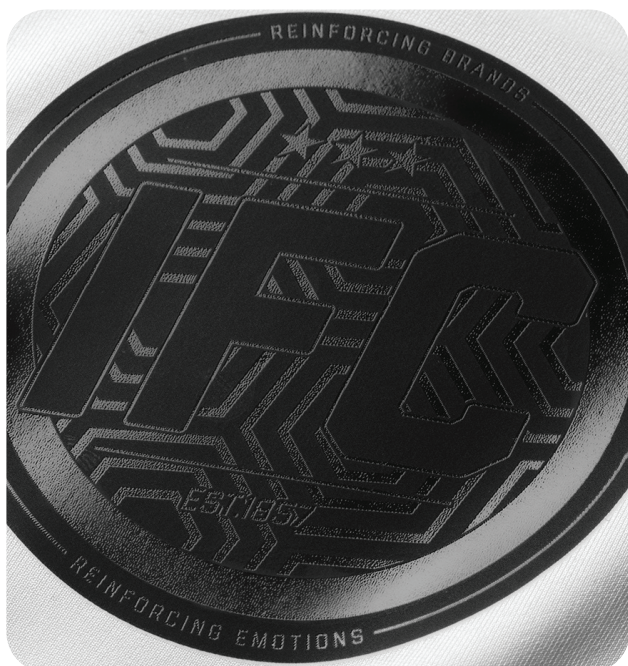
For temperature, time and pressure follow indicated qualities - SS, VR, VRF or CP
Removal Point: Cold Peel.

Washing Instructions

Follow indicated qualities SS, VR, VRF or CP.

HELIO BM

Bright and Matte



Main Characteristics

- Bright and Matte effect
- Smooth

Indicated Bases

Wide variety of materials: natural fibers (Cotton, etc.), leather, synthetic fibers (Polyester, Polyamide-Elastane), with high elasticity, sensitive to high temperatures, etc.

Recommended Use

- Suits almost all textile materials
- Sportswear
- Fashion

Application conditions

- Temperature 150-160°C.
- Time 12-14 sec.
- Pressure 4-6 Bar.
- Removal Point: Hot Peel.

Washing Instructions



HELIO SIL

Silicone Transfers



Main Characteristics

Anti-slip

Soft and comfortable feel

Stretchable with good recovery

Indicated Bases

Wide variety of materials: polyester, polyamide-elastane.

Recommended Use

- Sportswear
- Fashion

Application conditions

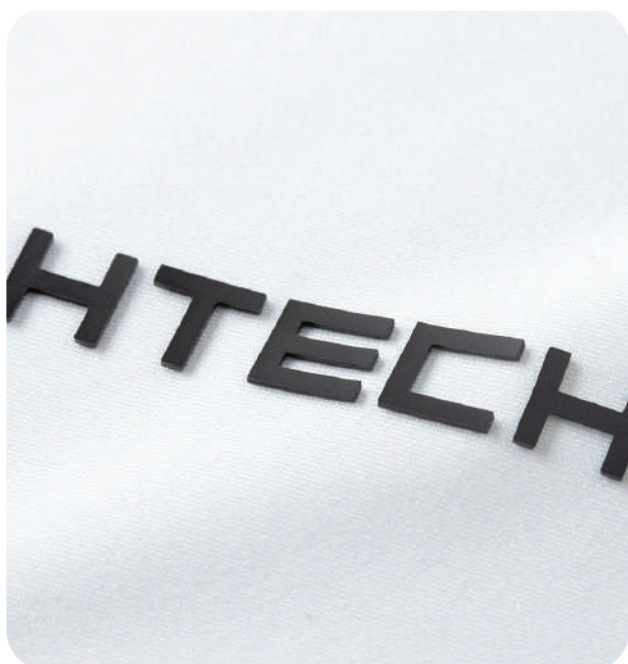
- Temperature 160°-170°c
- Time 20-25 sec.
- Pressure 5-6 Bar
- The transfer reaches its maximal resistance 36 hours after is application.

Washing Instructions



HELIO SIL 3D

3D Silicone



Main Characteristics

Thickness from 0,5mm to 1mm

Stretchable with good recovery

Anti-Slip

Soft and Comfortable feel

Indicated Bases

Wide variety of materials: polyester, polyamide-elastane.

Recommended Use

- Sportswear
- Fashion

Application conditions

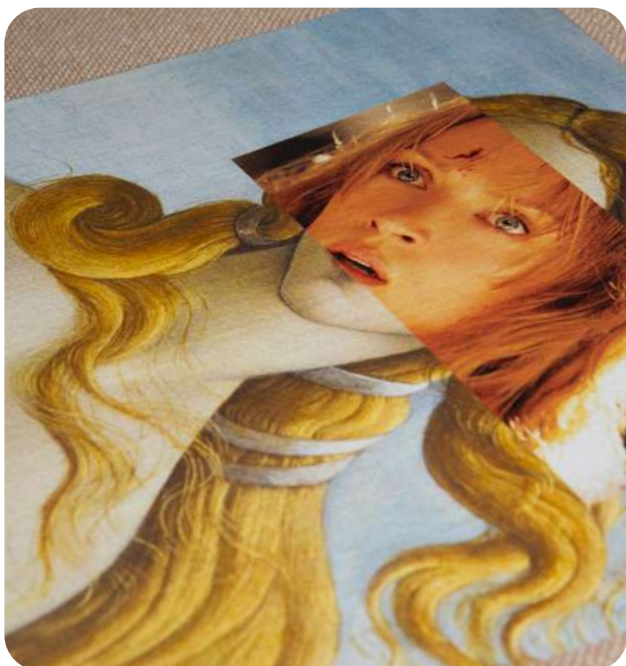
- Temperature 160-170°C.
- Time 20-30 sec.
- Pressure 2-3 Bar.
- The transfer reaches its maximal resistance 36 hours after its application.

Washing Instructions



HELIO SD

Super Digital



Main Characteristics

High definition printing

Smooth

Resistant

Indicated Bases

Materials composed by Natural fibers

Recommended Use









- Promotional
- Decorations

Application conditions

- Temperature 160-170°C.
- Time 12-14 sec.
- Pressure 4-6 Bar.
- Removal Point: Warm Peel.

Washing Instructions



QUALITIES	DESCRIPTION	MAIN CHARACTERISTICS	WASHING INSTRUCTIONS
HELIO SS	Super Stretch	<ul style="list-style-type: none"> - High elasticity - Resistant - Smooth - Low temperatures application 	
HELIO VR	Very Resistant	<ul style="list-style-type: none"> - Very good resistance to friction - Washing up to 90°C 	
HELIO CP	Coated Products	<ul style="list-style-type: none"> - Suitable for coated materials only and special finishings - Low temperatures application 	
HELIO PLUS	Special Supports	<ul style="list-style-type: none"> - Elasticity - Resistant - Smooth - Very low temperatures application 	
HELIO VRF	Flame Retardant	<ul style="list-style-type: none"> - Resistance to heat and flame - Very good resistance to friction - Washing up to 90°C 	
HELIO SP	Sports	<ul style="list-style-type: none"> - Anti-Migration - Resistant - Good Stretchability 	
HELIO REF	Reflective	<ul style="list-style-type: none"> - High visibility - SS characteristics - CP characteristics - VR characteristics - Low temperatures application 	Follow indicated qualities SS,VR, or CP.
HELIO BM	Bright Matte	<ul style="list-style-type: none"> - Bright and Matte effect - Smooth 	
HELIO SIL	Flat Silicone	<ul style="list-style-type: none"> - Stretchable with good recovery - High anti-slip - Soft and comfortable feel 	
HELIO SIL 3D	3D Silicone	<ul style="list-style-type: none"> - Thickness form 0,5mm to 1mm - Stretchable with good recovery - Anti-Slip - Soft and Comfortable feel 	
HELIO SD	Super Digital	<ul style="list-style-type: none"> - High definition printing 	

NORMS	DESCRIPTION	SS	VR	VRF	CP	PLUS	REF*	SP
EN ISO 20471	High visibility clothing	●	●					●
EN ISO 11612	Clothing to protect against heat and flame			●				
ISO 17493	Clothing and equipment for protection against heat			●				
ISO 105-B02	Colour fastness to artificial light: Xenon Arc fading lamp test.	●	●					●
ISO 105-X12	Colour fastness to rubbing.	●						●
ISO 105-C06	Colour fastness to washing.	●						●
ISO 15797	Industrial washing.		●					
ISO 105-E02	Colour fastness to sea water.	●						●
ISO 105-E03	Colour fastness to chlorinated water (swimming pool water)	●						●
OEKO TEX 200 (2012)	Determination limit 0,01% (w/w)	●						●
ISO 14704-1	Determination of the elasticity of fabrics	●						●
ISO 6330	Domestic washing and drying	●	●					●
EN 12947-2	Abrasion Resistance (Martindale)		●					
EN 71-3	Safety of toys: Migration of certain elements.	●						●
OEKO-TEX STANDARD 100-CLASS I	Testing for harmful substances to the human health, including babies and toddlers up to 3 years old, meeting the needed human-ecological requirements.	●	●	●	●	●	●	●
PVC FREE	Heliotransfers are certified as PVC free.	●	●		●			●

*Upon consultation - REF quality certifications may vary according to client's needs



SP

Sports

Resistant to pigments migration of the bases.

Materials with low fastness on colours that represent risk of sublimation, like for instance some sports fabrics.



REF

Reflective

Can be produced on desired colour or multi-colours on the same motif.

High visibility and decoration, details or logo reproduction on several colours.



MET

Metallic

Metallic Colors Gold or Silver, bright or matt. Metallic look.



FLU

Fluorescent

Fluorescent effects and Fluorescent colors.

Fashion or visibility effects.



PER

Pearlescent

Pearlescent Effects.
Pearl look for several uses.



UV

Ultraviolet

UV Sensitive.
Discrete mark, visible with UV light.



GD

Glow in Dark

Phosphorescent finishing to use on mixed environments with light and dark.



HD

High Definition

Fine detail printing.
High resolution in reproducing photographic or half tones images.



EB

Embroidery

Reproduction of the traditional textile embroidery, giving the thread look.

Suitable for logos with many colors or light bases, where traditional embroidery is difficult to apply.



GL

Glitter

Metallic Sparkles.

Decorative and fashion.



BTH

Breathable

Micro Holes.

Ideal for bigger prints that require breathable characteristics or aesthetics.



BM

Bright Matt

Combination of effects on the same motif, allows to combine bright and matt effects.

REF	MAIN CHARACTERISTICS	HELIO SS	HELIO VR	HELIO CP	HELIO PLUS	HELIO VRF	HELIO SP	HELIO REF	HELIO SIL	HELIO SD	HELIO SIL 3D
SP (Sports)	Anti-migration Resistant to pigments migration of the bases.	●									
REF (Reflective)	Reflective Can be produced on desired colour or multicolours on the same motif.	●	●	●		●					
MET (Metallic)	Metallic Colors Gold or Silver, bright or matt.	●	●	●		●					
FLU (Fluorescent)	Fluorescent Effects Fluorescent colors.	●	●	●	●	●					
PER (Pearlescent)	Pearlescent Effects	●	●	●	●	●					
UV (Ultraviolet)	UV Sensitive	●	●	●							
GD (Glow in Dark)	Glow in the Dark	●	●	●	●	●					
HD (High Definition)	High Definition Fine detail printing.	●	●	●	●	●					
EB (Embroidery)	Embroidery Reproduction of the traditional textile embroidery, giving the thread look.	●	●	●	●	●					
GL (Glitter)	Metallic Sparkles	●	●	●							
BTH (Breathable)	Micro Printed Holes	●	●								
BM (Bright Matte)	Bright and Matte Combination of effects on the same motif.		●								

Application Procedures



Positioning

Place motif (heat transfer) on the desired position over the textile material.



Application

Use a reliable heat press with accurate control of temperature, pressure and time.
For more information consult our Heat Press offer.



Conditions

Follow recommended application conditions of each quality for the best results.

Recommendations

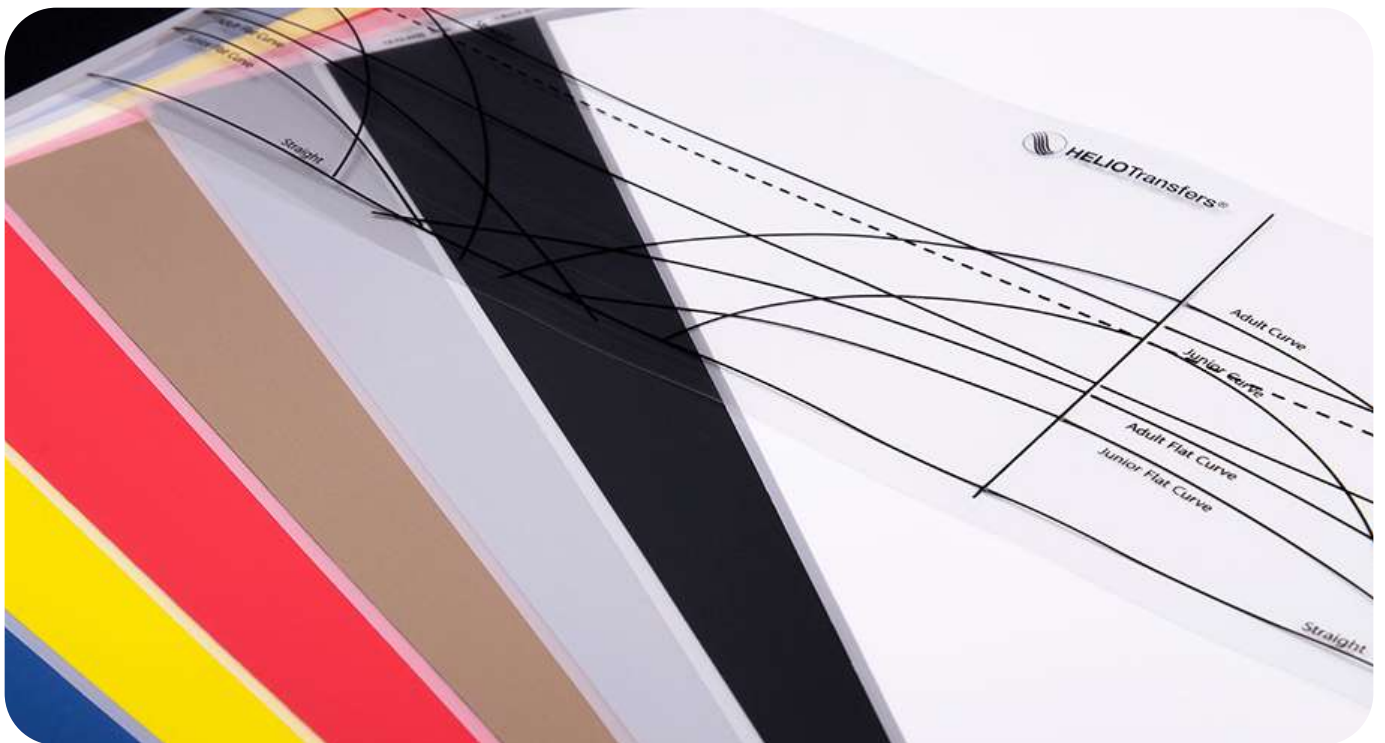
Application conditions are presented as a range and should be tested with the desired support for better results.

Textile support should be clean before application.

To improve final result it is recommendable to Pre-Press the textile support or use a Protection layer between the heat source and the support (paper for instance).

HELIOPRINTS®

Printing and converting materials for heat application



Main Characteristics



Sheets



Cuttable



Easy Peel



Anti-Migration



White & light colored textiles



Bleach



Dry Clean



Tumble Dry Low Heat



Dark colored textiles



Custom Made Colors



Patterns



Soft Touch



Stretch



Iron Low Heat



Machine Wash 60°

HELIOPRINTS®

Printing and converting materials for heat application

TO CUT

MAIN

Solid color sheets ready for plotter cutting.

Available Colors – White, Black, Red (485C), Blue (287C), Green (3415C).

METALLIC

Metallic color sheets ready for plotter cutting.

Available Colors – Silver (877C), Gold (Special Color).

FLUO

Fluo color sheets ready for plotter cutting.

Available Colors – Yellow, Orange (804C), Red (805C), Rose (806C), Magenta (807C).

SPECIAL

Special color sheets ready for plotter cutting.

Available Colors – Custom Made Colors.

REFLECTIVE

Reflective sheets ready for plotter cutting.

Available Colors – Reflective (Silver Color) = Usefull Area (mm): 480 x 330

PATTERNS

Pattern sheets ready for plotter cutting.

Features – Possible to reproduce upon demand.

TO PRINT

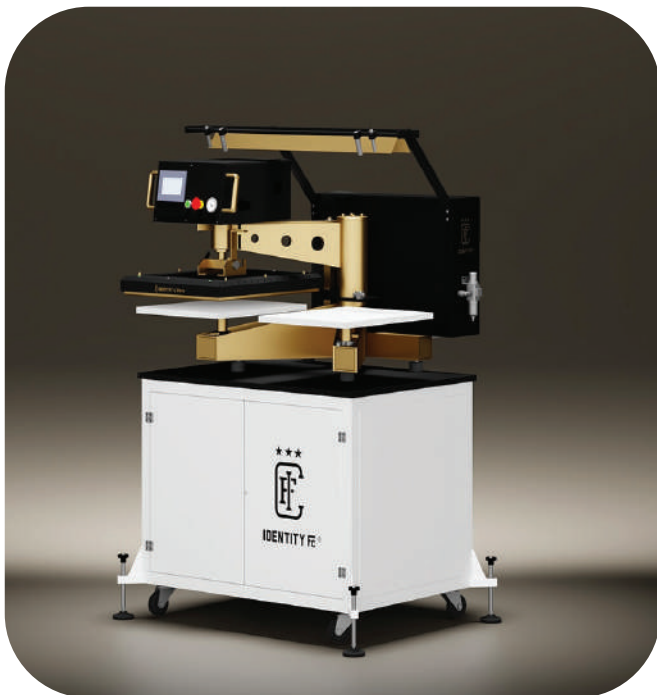
READY TO PRINT

MOUNTING TAPE

TAPE WITH GUIDES FOR MOUNTING ACCURACY

HEAT PRESSES

To last and perform.



Main Characteristics

Strong Construction

Agile Software Configurations

Product

There are multiple presses available, from hydraulic to pneumatic presses, with one or two plates for transfer, sublimation and heat sealing.

In terms of accessories we have the curve heat head, caps base and balls base. We have custom made bases or common sizes (cm): 40x50; 38x38; 30x38; 20x30; 15x15.

Send us your items and experience our quality.

Handling

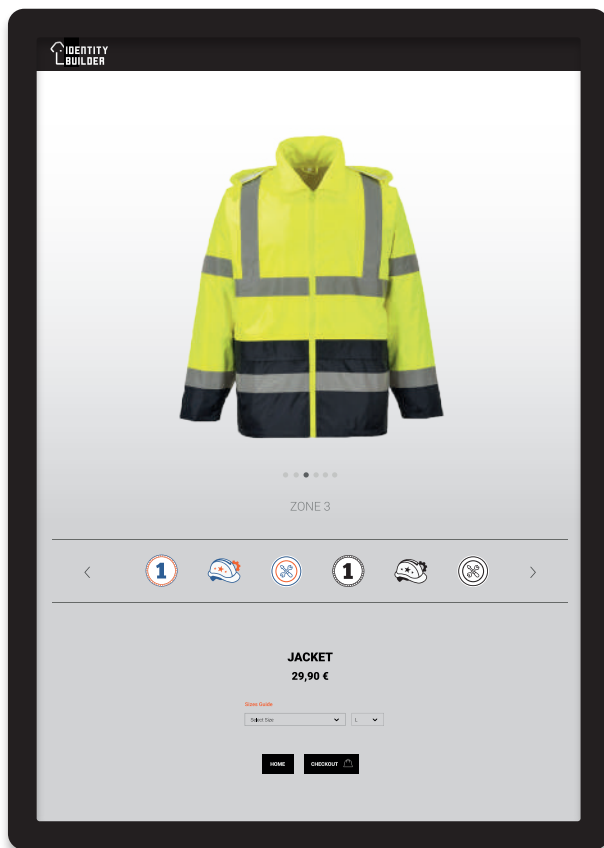
We have a center of excellence for the application of heat-transfers.

We also support skill development with high quality equipment and appropriate training.

Create your own capability to apply transfers, we support you.

IDENTITY BUILDER

New tools, digitizing business.



Main Characteristics

3D demo platform

Realistic results

For on-line stores

For interactive kiosks

Description

Decorating products by uploading or using catalogues and repositories to promote actively custom made projects and e-commerce strategies.

COVERSEALINGS®

Seamless applications, customizable.



Main Characteristics

Lightweight

Durable

Resistant

Smooth

Stretchability Recuperation

Product Description

Using state of the art technologies on materials and coating techniques, high performances are achieved on heat applied products for textiles.

Coversealings® technology performs to be Functional, to make Finishing's or to enhance eye-catching details.

Advantages

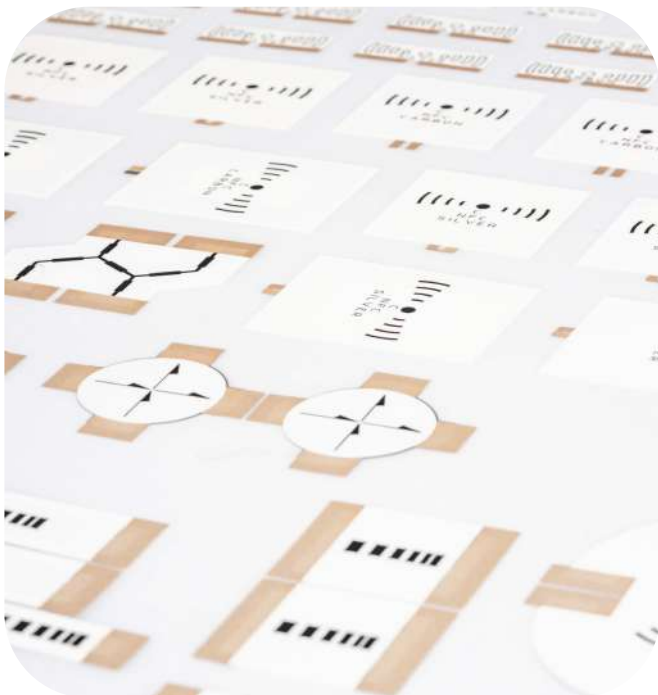
- No machines, no cutting or special operations required.
- No take off job for surplus material, handling is reduced.
- No limitations on colors or designs, fully customizable.
- No waste of surplus material, less environmental impact.
- Just apply end product with a regular heat press.

More Characteristics

- Fully customizable in colors, patterns and shapes;
- Can be applied over seams to eliminate abrasion;
- Enhances water resistance properties;
- Avoids edge fraying;
- Excellent performance and compability with main substrates and fibers.

E-PRINT®

Printed electronic circuits for textiles using Heat Transfers.



Technological Applications

Active Heating System

Conductive lines

Touch Keyboards

Inductors

Monitoring & Alarms

Product Description

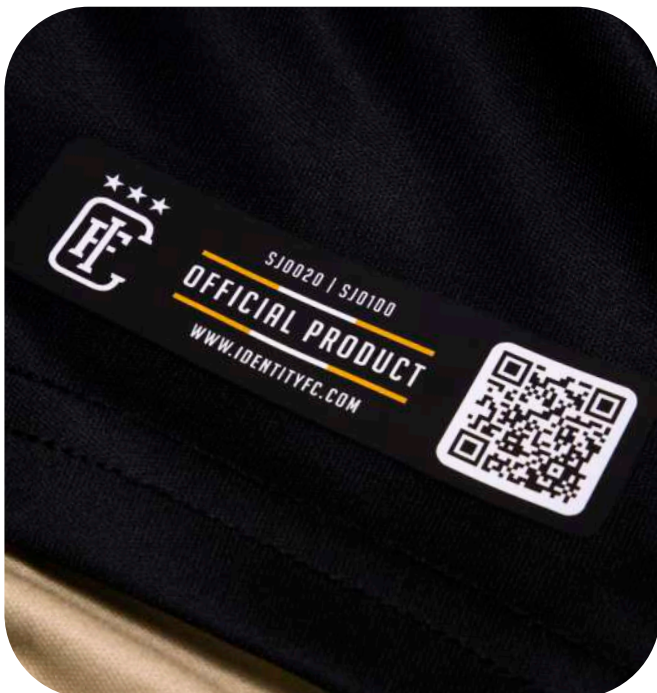
Introducing conductivity on technical heat-transfers, managing all the engineering not only on raw-materials, printing technology but also electronics, software and hardware to achieve innovative applications.

E-Print Characteristics

- E-print® technology consists on printing electronic circuits using high-end Heat-Transfers technology.
- E-print® adds intelligence and functionality onto textile applications by the easiest way, using heat-transfers.
- All developments use mainly in house capabilities being an important factor for custom made solutions.

BRANDPROTECH®

Solutions to reinforce brands



Technologies For Brands

Protect and manage your brand

Be creative and digitize

Smarter ways of connecting

Brand Protection

- Security solutions for brand authenticity.
- BRANDPROTECH® has its own high-security certified solutions.
- Rastreability, digital functionalities, low investment.

Interactive Technologies

- Products with digital content to connect and dematerialize.
- Holograms, QR, Rfid, AR, Smart Images, etc.
- Trigger interactivity or manage processes and be more efficient.

Fan Connection

- Brand connection to end user and more.
- Tap or scan to connect.
- Register users, verify authenticity, share contents, information, care instructions, story about the product and its life cycle, etc.

Print with Care

Our Approach to Sustainability

Eco Friendly



100% Water Based

Reduced Impact



Reduced Ecological Footprint

Clean Printing



Certified Production Environment

Tested and Trusted



- Oeko - Tex® Standard 100
- REACH Regulation
- PVC Free
- Main Brands Requirements

Quality and Environment

Our commitment!

Implemented Quality management system provides framework tools to comply with all applicable statutory laws and regulations, as well as customers' requirements.

We, therefore, also strive to **reduce environmental pollution** to the absolute minimum, using environmentally friendly raw-materials and **reducing water consumption**.

These are commitments taken by our company and its products in order to **prevent any risks to human health and environment**.

PVC Free



Our Environment!

We have implemented a **PVC Free Certification**.

Our products are **PVC Free** based not only on the selection and development of “clean” raw materials as well on the **highly controlled environment conditions** within production facilities, guaranteeing no possible contaminations from outside sources.

These detailed approach demonstrates our exigency to eliminate any potential risk of our products to contain PVC.

Certifications

Our recognition!

Heliotextil is certified in accordance with **ISO 9001**, being thus a **pioneer company** in this **business area to achieve** this. Our Company is also certified by **Oeko-Tex Standard 100** product class I.

This means **our products are tested for harmful substances**, showing the results of the inspection that the products meet the human ecological standard requirements.

Many other certifications are implemented and some represent unique products. Please consult our quality certifications table.



**STANDARD
100**
6092CIT
CITEVE

Research and Development

Our Driven Force!

Own R&D workgroup **manages custom made projects** to promote the research and development of better and innovative solutions, being aligned with company's strategic objectives.

In-house knowledge and prepared human resources allows us to **focus on continuous improvement and on the development of new and innovative technologies.**

We continuously seek out for improving our organization and products with **new and innovative solutions**, being critical factors to guarantee our's and customer's business success.





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