

## EMBLEMS, BADGES AND PATCHES

Inspiring details since 1964







## 1. BADGES - WOVEN-JACQUARD



**a. Woven-Jacquard Badge**  
High Definition.



**b. Woven-Jacquard Badge**  
Fancy bright ground.



**c. Woven-Jacquard Badge**  
Gold wire.



**d. Woven-Jacquard Badge**  
Multicolored.





## 2. BADGES - EMBROIDERY



**a. Embroidery Badge**

Woven-jacquard ground with embroidery eagles and edges.



**b. Embroidery Badge**

Filter ground with embroidery logo.



**c. Embroidery Badge**

Cotton fabric ground with embroidery logo and edges.



**d. Embroidery Badge**

Loop embroidery.



**e. Embroidery Badge**

Cotton fabric ground with embroidery logo and edges.



**f. Embroidery Badge**

Woven-jacquard ground with embroidery eagles and edges.





### 3. BADGES - HEAT-TRANSFERS



**a. Heat-Transfer Badge**  
Embroidery look.



**b. Heat-Transfer Badge**  
Workwear.



**c. Heat-Transfer Badge**  
Sportswear.

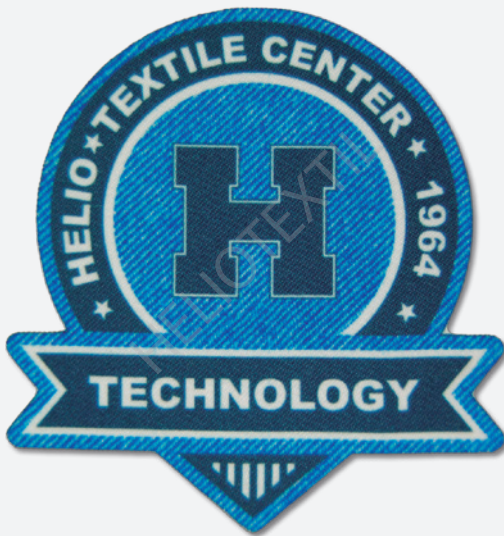


**d. Heat-Transfer Badge**  
Police Wear





## 4. BADGES - DIGITAL



**a. Digital Badge**  
Digital print over satin fabric.



**b. Digital Badge**  
Digital print over matt fabric.



**c. Digital Badge**  
Digital print over taffeta fabric.

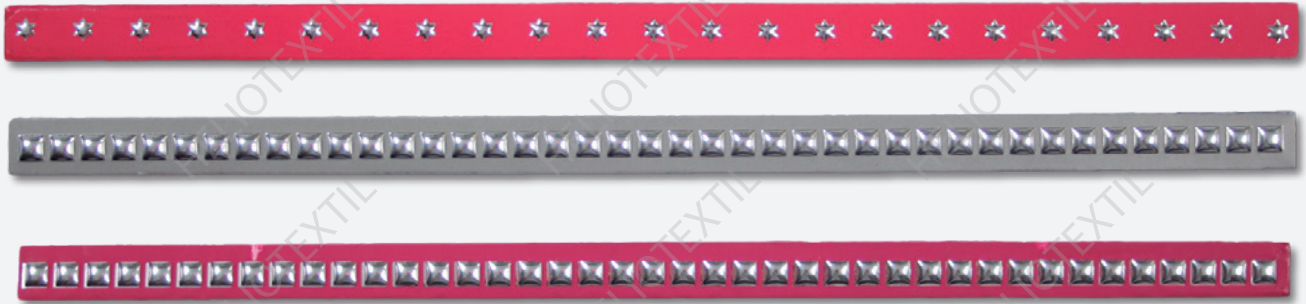


**d. Digital Badge**  
Digital print over satin fabric.





## 5. BADGES - EMBOSSING (HIGH FREQUENCY)



**a, b, c. High Frequency Badge**  
Screen printed high-frequency stripes.



**d. High Frequency Badge**  
PU badge.



**e. High Frequency Badge**  
PVC relief.



**f. High Frequency Badge**  
Leather relief.



**g. High Frequency Badge**  
PVC relief.



**h. High Frequency Badge**  
PVC relief.



**i. High Frequency Badge**  
PVC relief.



**j. High Frequency Badge**  
Reflected 3D.



**k. High Frequency Badge**  
Reflected 3D.





## 5. BADGES - EMBOSSED



### a. Embossing Badge

Embossed leather with gold foil finishing.



### b. Embossing Badge

Embossed leather.



### c. Embossing Badge

Embossed leather.



### d. Embossing Badge

Embossed leather.





## 6. BADGES - METALLIC



**a. Metallic Badge**

Natural polished stainless.



**b. Metallic Badge**

Silver coated brass.



**c. Metallic Badge**

Natural brushed brass with a bright crystal.



**d. Metallic Badge**

Natural brushed stainless.



**e. Metallic Badge**

Gold coated brass.



**f. Metallic Badge**

Silver coated brass.





## 7(a). BADGES - RELIEF 3D (PU - RLFT)







## 7(b). BADGES - RELIEF 3D (PU - RLFS)







## 7(c). BADGES - RELIEF 3D (SILICONE)

HTTECH

**a. Silicone Relief Badge**  
1mm high.

RAPHA

**b. Silicone Relief Badge**  
1mm high.

|||||

**c. Silicone Relief Badge**  
1mm high.





## 7(d). BADGES - RELIEF 3D (WOVEN)



**a. Woven Relief 3D Badge**  
Structured fabric badge.



**b. Woven Relief 3D Badge**  
Structured fabric badge.



**c. Woven Relief 3D Badge**  
Structured fabric badge.



**d. Woven Relief 3D Badge**  
Structured fabric badge.





## 7(e). BADGES - RELIEF 3D ("RUBBER")







## 8. BADGES - COMBINED QUALITIES



**a. Combined Qualities Badge**  
Woven with black silicone.



**b. Combined Qualities Badge**  
Woven with gold silicone.



**c. Combined Qualities Badge**  
Woven with silicone circle.



**d. Combined Qualities Badge**  
Woven relief 3D with digital print, laser engraving and embossed edges and inscription.



**e. Combined Qualities Badge**  
Relief over knitted fabric.



**f. Combined Qualities Badge**  
Woven (special yarn) with digital print background.



BADGES - GENERAL CHARACTERISTICS(*)				
OFFER SCOPE				
Produced using different techniques and qualities, Badges assume different forms and shapes. Used to identify, to brand or embellish, our offer is mainly dedicated for the textile and leather fields (fashion, technical, sports and accessories). Badges can be sew, heat or even cold applied. Other terms used for Badges : Emblems, Patches.				
QUALITY		DESCRIPTION		
1	Woven-Jacquard	Textile woven qualities: Taffeta, Satin, High-definition, Damask, Micro definition, double density, etc. Composition 100% Polyester up to 12 colors design. Woven badges are the perfect solution when are required fine details.		
2	Embroidery	Rough textile made by stitching, achieving texture but low details on designs.		
3	Heat-Transfers	Screen Printed. High tech and performing products for: Sports, Underwear, Workwear, Shoes, Coated materials, etc. Heat applied by Iron or Press.		
4	Digital	Sublimation over synthetic textile supports (100% Polyester mainly). Indicated for High quality images or photos as well for small and quick productions. Blank collection available for costumer's self-customization.		
5	Embossing	Mould relief by heat over different materials, normally textiles or leather.		
6	Metallic	Materials	Brass	Stainless
		Thicknesses	0.5mm; 0.8mm; 1mm; 1.5mm; 2mm 1mm	
		Natural Finishings	Polished; Brushed;	
		Coating Finishings (Bath - Bright look)	Silver (Nikel Free); Gold; Old Gold; Graphite; Bright Crystals;	—
		Engraving	Laser; Stamping;	
		Shape	Straight; Curve;	
7	Relief 3D	a) Molded PU For heat application. b) Molded PU over Microfiber to sew. c) Raised SILICONE for heat application. d) Woven relief to sew. e) Microinjected PLASTISOL to sew ("rubber" relief).		
8	Combined Qualities	Combination of different techniques is a creative way for original and high-valued solutions. Special projects are welcome.		
BORDER TYPE		DESCRIPTION		
None		None, cold, hot, laser or ultrasonic cut.		
Over locked edges		Simple-Embroidery method or Double-Seam (indicated for regular shapes).		
BACKING		DESCRIPTION		
None		Base material without any back finishing.		
Non-Woven		Non-woven fabric on back not only covers but gives stiffness and structure.		
Self-adhesive		Cold attach, using different adhesions according to end use (synthetics, fabrics, leather, etc.): normal, high and very high adhesions qualities available. Perfect solution for a versatile use by its removal possibility.		
Thermo-adhesive		Heat fixing method: Iron On (manually) or Heat Press (more professional).		
Velcro		Female part applied on the product and Male part on badge. Perfect solution for a versatile use by its removal possibility.		
SPECIALITIES		DESCRIPTION		
Several Possibilities		Fancy Yarns, Reflective, Silicone details, PU cover, Coatings, etc.		
PRESENTATION		DESCRIPTION		
Main Presentations		By piece (most common), in Rolls or in Cut Stripes		
DIMENSIONS		Width	Length	
1	Jacquard - Woven	10 -> 200mm	10 -> 1000mm	
2	Embroidery	10 -> 200mm	10 -> 1000mm	
3	Heat-Transfers	10 -> 680mm	10 -> 980mm	
4	Sublimation Print	10 -> 1600mm	10 -> 5000mm	
5	Embossing	10 -> 100mm	10 -> 100mm	
6	Metallic	5 -> 450mm (Engraving: 0,5 -> 90mm)	5 -> 200mm (Engraving: 0,5 -> 90mm)	
7	Relief 3D	10 -> 200mm	10 -> 1000mm	
8	Combined Qualities	Upon Demand	Upon Demand	
(*) General Characteristics intend to be a guideline for most common possibilities, others may be possible upon demand. Technical Specifications with detail information can be provided upon demand.				



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